### **AIR+MAK INDUSTRIES INC.**





# MAK HEATER 120kW

#### General

MAK Heater unit 120kW is a self-contained, trailer mounted heating unit designed for comfort conditioning of aircraft cabins. The unit is enclosed in a weather resistant canopy with easy access to major components of the system.

It produces up to 120kW(411,500~Btu/hr) heat output with a  $50^\circ(120^\circ F$  ) (heat) over ambient temperature.

This unit is suitable for all code C & code D aircrafts. All systems used in the construction of the unit are simple and effective in use, easy to maintain. The unit is so designed to withstand any harsh working environment normally encountered in airport operation.

#### **Sources of Heat**

- Blower heat of compression.
- Engine coolant heat.
- Engine exhaust heat.
- No open flame.

#### **Easy to Operate**

#### **Economical**

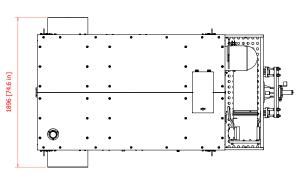
- Centrifugal blower fan mounted directly to the engine flywheel requiring no clutches, gears or pulleys.
- Fewer moving parts equate to lower maintenance costs.
- High efficiency output through the use of reclaimed engine heat.
- Fuel efficient: significantly less cost than running the aircraft APU.
- > Designed to operate for extended periods of time unattended in an airport environment with complete digital control system.

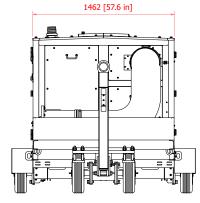
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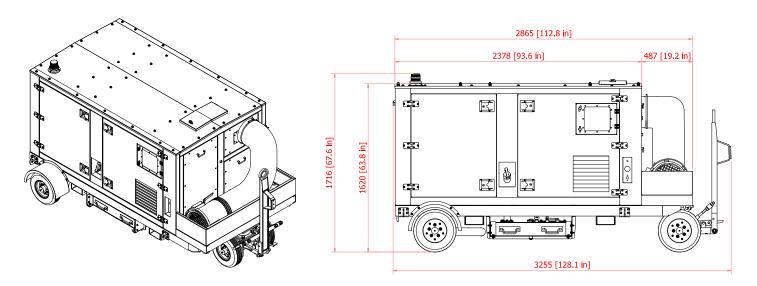
## **MAK HEATER 120kW**

#### **TECHNICAL SPECIFICATION**

Nominal Air Flow	1.89kg/s	
Nominal Static Pressure	21" H2O (52.5mbar )	
Nominal Heating Capacity	411,500 Btu/hr (120 kW)	
Operation Temperature	-40°F (-40°C) to + 122°F (+50°C)	
Relative Humidity	0-100% (Non-condensing)	
Engine	Diesel powered engine, Cummins QSF2.8 -Tier 4	
Continuous operation	Max. 08 hours	
Output Hose	12" Dia, 30' Length Flexible insulated hose	
Noise level	85 dB (A) at 5 Mtrs.	
Control panel	MAK GESM V8-H	
Dimensions		
Length	112.8" (2865 mm)	
Width	74.6" (1896 mm)	
Height	67.6 "(1716 mm)	
Weight	2000kg (4410 lb) Dry. ± 100 kg (220lbs)	







MONITORING		PROTECTION	
For Engine	For Air System	For Engine	For Air System
Low lube oil pressure	Output air temperature	Low lube oil pressure	High discharge air temperature
ligh coolant temperature Output pressure		High coolant temperature	
Over speed	Blower Speed	Over speed / under speed	
Charging current / voltage		Charging fail	
Run hours		Low fuel & coolant	
Fuel level			

\* For Code E aircraft : Use Quantity 2 x 120kW Heater Unit



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